

**EBAC MODEL BD80-XE  
INDUSTRIAL DEHUMIDIFIER  
OWNER'S MANUAL**



## INTRODUCTION

Designed for a wide range of applications, the BD80-XE is a rugged, industrial unit, which utilizes an energy-efficient compressor and a compact portable design to provide easy efficient drying.

The BD80-XE has a number of special features:

- High efficiency rotary compressor
- Ebac's "**Hot Gas**" defrost system
- Hours run meter
- Provision for permanent drainage
- All galvanized interior
- Exterior epoxy powder-coated finish
- Rugged trolley for portability (optional)
- Extra long power cord

The fan draws the moist air through the cold evaporator coil, which cools the air below its dew point. Moisture forms on the evaporator coil and is collected in the condensate tray, which is equipped with a permanent drain. The cooled air then passes through the hot condenser coil where it is reheated using the same energy removed during the cooling phase, plus the additional heat generated by the compressor. The air is, therefore, discharged from the dehumidifier at a slightly higher temperature with a lower absolute humidity than that which entered. Continuous circulation of air through the dehumidifier gradually reduces the relative humidity within the area.

The BD80-XE dehumidifier is a rugged, reliable drying unit designed to operate effectively over a broad range of temperature and humidity conditions. An active hot gas defrost system, controlled by an electronic timer, guarantees positive de-icing, thereby optimizing operation at low temperatures.

The unit incorporates a welded and galvanized steel chassis and is finished in an epoxy coating for resilience to damage caused by rough handling.

## SPECIFICATIONS

<b>MODEL:</b>	Ebac BD80-XE
<b>HEIGHT:</b>	34"
<b>WIDTH:</b>	17"
<b>DEPTH:</b>	26"
<b>WEIGHT:</b>	105 lbs
<b>AIRFLOW:</b>	360 CFM
<b>POWER SUPPLY:</b>	115V/ 60Hz/ 1 ph
<b>FINISH:</b>	Powder-coated Epoxy
<b>OPERATING RANGE:</b>	33°F – 105°F
<b>REFRIGERANT:</b>	R-22 (13 oz)

## OPERATION

The following procedures should be followed to test the BD80-XE for correct operation:

1. After unpacking, examine all external features to confirm damage-free shipment. Report all defects and damage at once. Connect the power cable to a grounded 15 Amp electrical outlet.
2. Check dehumidification process as follows:

<b>CAUTION: DO NOT REMOVE COVERS WHEN UNIT IS IN OPERATION.</b>
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- A. Place unit on a level surface.
- B. Start up unit by switching to “ON”.
- C. Check that the compressor is running.
- D. Leave the machine running for 15 minutes.
- E. Observe the evaporator coils through the rear upper grille, to confirm frost formation.
  - i. If the air temperature is below 78°F, an even coating of frost should cover the entire evaporator coil.
  - ii. If the air temperature is above 78°F, frost and/or droplets of condensed water should cover the entire evaporator coil.
- F. After continuous running time of approximately 55 minutes, unit will enter “Hot Gas” defrost mode for several minutes and then automatically return to normal operation.

If, after carrying out the above procedures, the unit does not appear to function properly, refer to the *Trouble Shooting* section, which follows, or contact the Factory Service Center.

<b>CAUTION:</b> Once the unit has been switched off, wait at least five minutes before restarting.
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After using the BD80-XE, turn it off for five minutes to allow the condensate on the coils to drain into the pump reservoir, then turn it back on and press the momentary purge switch for twenty to thirty seconds to evacuate the water from the pump reservoir.

## ROUTINE MAINTENANCE

**WARNING:** ENSURE THAT THE POWER CORD TO THE MACHINE HAS BEEN DISCONNECTED BEFORE CARRYING OUT ROUTINE MAINTENANCE ON ITEMS 1, 2, 4, 5, AND 6.

To ensure continued full efficiency of the dehumidifier, maintenance procedures should be performed as follows:

1. Clean the surface of the evaporator and condenser coils by blowing the dirt out from behind the fins with compressed air. Hold the nozzle of the air hose away from the coil to avoid damaging the fins. Alternatively, vacuum clean the coils.

**WARNING:** DO NOT STEAM CLEAN REFRIGERATION COILS.

2. Check that the fan is firmly secured to the motor shaft and that the fan rotates freely. **The fan motor is sealed for life and therefore does not need oiling.**
3. To check the refrigerant charge, run the unit for 15 minutes and briefly remove the top cover. The evaporator coil should be evenly frost coated across its surface. At temperatures above 78°F, the coil may be covered with droplets of water rather than frost. Partial frosting accompanied by frosting of the thin capillary tubes, indicates loss of refrigerant gas or low charge. During this inspection, check visually to ensure that the pump rollers are turning.
4. Check all wiring connections.
5. To check the operation of the defrost system, switch the machine on and leave it running for approximately 55 minutes. The machine will then enter “Hot Gas” defrost mode for approximately 5 minutes before returning to normal operation. If the unit will not defrost, the printed circuit timer board may be defective or the by-pass valve may be inoperable.

**IF ANY OF THE PRECEDING PROBLEMS OCCUR, CONTACT THE EBAC SERVICE CENTER PRIOR TO CONTINUED OPERATION OF THE UNIT TO PREVENT PERMANENT DAMAGE.**

## REPAIRS

1. Should an electrical component fail, consult the Factory Service Center to obtain the proper replacement part.
2. If refrigerant gas is lost from the machine, it will be necessary to use a refrigeration technician to correct the fault. Contact the Factory Service Center prior to initiating this action.

Any competent refrigeration technician will be able to service the equipment. The following procedure must be used:

- a. The source of the leak must be determined and corrected.
- b. The machine should be thoroughly evacuated before recharging.
- c. The unit must be recharged with refrigerant measured accurately by weight.
- d. For evacuation and recharging of the machine, use the crimped and brazed charging stub attached to the side of the refrigerant compressor.

The charging stub should be crimped and rebrazed after servicing. **NEVER** allow permanent service valves to be fitted to any part of the circuit. Service valves may leak causing further loss of refrigerant gas.

3. The refrigerant compressor fitted to the dehumidifier is a durable unit that should give many years of service. Compressor failure can result from the machine losing its refrigerant gas. The compressor can be replaced by a competent refrigeration technician.

Failure of the compressor can be confirmed by the following procedure:

- a. Establish that power is present at the compressor terminals using a voltmeter.
- b. With the power disconnected, check the continuity of the internal winding by using meter across the compressor terminals. An open circuit indicates that the compressor should be replaced.
- c. Check that the compressor is not grounded by establishing that a circuit does not exist between the compressor terminals and the shell of the compressor.

## TROUBLESHOOTING

<u>SYMPTOM</u>	<u>CAUSE</u>	<u>REMEDY</u>
<b>Unit inoperative</b>	1. No power to unit	1. Check the power from power supply panel
<b>Little or no airflow</b>	1. Loose fan on shaft 2. Fan motor burnt out 3. Dirty refrigeration coils 4. Loose electrical wiring  5. Fuse blown or circuit breaker tripped	1. Tighten fan 2. Replace the fan motor 3. See <i>Routine Maintenance</i> Section 4. Check the wiring diagram to find fault and repair 5. Replace the fuse or reset the circuit breaker
<b>Little or no water extraction</b>	1. Insufficient air flow 2. Compressor fault 3. Loss of refrigerant gas	1. Check all of the above 2. Contact the Factory Service Center 3. Contact the Factory Service Center
<b>Little or no defrost when required</b>	1. Faulty timer 2. Faulty by-pass valve	1. Contact the Factory Service Center 2. Contact the Factory Service Center
<b>Unit vibrates excessively</b>	1. Loose compressor 2. Damaged fan	1. Tighten the nuts on the compressor mounts 2. Replace fan
<b>Water flooding inside the machine</b>	1. Drain pipe blocked/frozen 2. Drain pipe too high  3. Crimped or blocked tubing	1. Clear the obstruction 2. Ensure that no section of the drain hose is above the level of the water outlet 3. Straighten, clear, or replace tubing

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## BD80-XE SPARE PARTS LIST

<u>NUMBER</u>	<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>QUANTITY</u>
1	Compressor (RGA5467EXA)	3022169	1
2	Compressor Overheat Protector	N/A	1
3	Compressor Capacitor	3030908	1
4	Condenser Coil	2026014	1
5	Evaporator Coil	2026013	1
6	Filter Dryer	3020901	1
7	Fan Motor Assembly	3035753	1
8	By-pass Valve	3020814	1
9	Mechanical Timer	3030781	1
10	Hour Meter	3030779	1
11	Rocker Switch	3035914	1
12	Terminal Block	3031460	1
13	Solenoid Coil	3030421	1
14	Contacto	3036157	1
15	Power Cord	3035148	27ft
16	Drain Tray	2131107	1
17	Drain tube P-clip	3035697	1
18	Drain Tubing	3944110	25ft
19	Trolley	1026004	1
20	Wheel	3050110	2
21	1" Starlock Washer	3082601	4
22	Condensate Pump	3160129	1
23	Purge Switch	3036779	1
24	Quick Disconnect	3086144	1

# MEbac LIMITED WARRANTY

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Our products carry a one-year unconditional warranty against any defects in workmanship or material. This warranty will cover all parts and labor required to repair your Ebac product. This warranty is invalid if the unit has been abused, damaged, whether intentional or accidental, or if any modifications have been made to the unit.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IS ISSUED IN LIEU OF ALL OTHER WARRANTIES (WHETHER WRITTEN, ORAL, OR IMPLIED) INCLUDING THE WARRANTY OF MERCHANTABILITY AND THE WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. EBAC SYSTEMS, INC. DISCLAIMS ANY LIABILITY FOR CONSEQUENTIAL DAMAGES, LOST PROFITS, OR INCIDENTAL DAMAGES FOR BREACH OF ANY WRITTEN OR IMPLIED WARRANTY WITH RESPECT TO THE FOREGOING DESCRIBED MERCHANDISE.

For Your Records:    Model: \_\_\_\_\_  
    S/N: \_\_\_\_\_  
    Date Received: \_\_\_\_\_

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 SAVE THIS SECTION FOR YOUR RECORDS  
 CLIP AND RETURN THIS CARD  
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**PLEASE NOTE**

To ensure that your Ebac Dehumidifier is accorded the full coverage provided by this warranty, please complete and mail this card at your earliest convenience.

***Thank You***

WARRANTY REGISTRATION		
MODEL _____	S/N _____	DATE RECEIVED _____
OWNER _____		
ADDRESS _____		
CITY _____	STATE _____	ZIP _____
COMMENTS _____		
<p style="text-align: center;">Ebac Industrial Products.            704 Middle Ground Boulevard, Newport News, Virginia 23606</p>		